

# ISO 9001 LEAD AUDITOR



19001LA Versión 122021





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# Syllabus V122021

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#### Introduction

This certification covers the international standard published by the International Organization for Standardization (ISO), which establishes the requirements for the implementation of a quality management system. ISO 9001 ensures that organizations can take actions to continually improve process performance, establish the objectives and processes necessary to achieve results in accordance with customer requirements and organizational policies, track and measure processes and products against policies, objectives and product requirements, and report results and finally implement processes.

ISO 9001 is the only standard to which an organization can be certified.

### **Learning Objectives**

- Understand the operation of a Quality Management System under the process management approach
- Understand the process approach, PDCA cycle and risk-based thinking in quality management systems as the basis of ISO 9001:2015
- Interpret and apply the requirements of a Quality Management System under ISO 9001:2015 in the high-level structure

#### **Exam Format and Duration**

This study program has a test that the candidate must pass to obtain the certification in ISO 9001 Lead Auditor.

- Format: Multiple choice
- Questions: 40
- Language: English/SpanishPass Score: 32/40 or 80 %
- Duration: 60 minutes maximum
- Open book: No
- Delivery: This examination is available Online
- Supervised: It will be at the Partner's discretion

## **Eligibility for Certification**

Anyone interested in learning about ISO 9001 and how to execute and report on an ISO 9001:2015 audit.





#### Content

#### Phase 1: Fundamentals of a Quality Management - QMS

Fundamentals of a Management System

What is Standardization?

Objectives of Standardization

Standardization Levels

ISO Worldwide Recognition

Workshop: Identification of Standards Applicable to Products Workshop: Terms and Definitions - Quality Management System

What is Quality?

Workshop: Identification of Needs and Expectations

**Quality Concept Timeline** 

Main Actors in the Evolution of Quality

**Evolution of ISO Standards for Quality Management Systems** 

ISO 9000 Family of Standards

What is a Management System?

**Principles of Management Systems** 

#### **Process Management**

**Fundamentals of Process Management** 

What is a process?

Every process must comply with...

**Process Typologies** 

**Process Map** 

**Process Map** 

Representation of a Process Map (Hospital) - Example

Representation of a Process Map (Hotel) - Example

Representation of a Process Map (Courier Company) - Example

Workshop: Process Identification

**Process Documentation** 

**Example Applied** 

Workshop: Process Documentation

#### ISO 9001:2015 Standard Requirements - Quality Management System

**Interpretation of Standard Requirements** 

Structure of ISO 9001:2015

Key Issues to Understand ISO 9001:2015

#### Clause 4: Context of the Organization

4.1. Understanding the Organization and its Context

**Explanation of the Number or Suggested Implementation Actions** 

Examples of Evidence to Implement in the Clause

Workshop: Context Analysis

4.2 Understanding the Needs and Expectations of Interested Parties

**Explanation of the clause or Suggested Implementation Actions** 

Examples of Evidence to Implement in the Clause





Workshop: Interested Parties Identification

4.3. Determining the scope of the Quality Management System

Explanation of the Clause or Suggested Implementation Actions

Examples of Evidence to Implement in the Clause

4.4 Quality Management System and its Processes

**Explanation of the Clause or Suggested Implementation Actions** 

Examples of Evidence to Implement in the Clause

#### Clause 5: Leadership

5.1 Leadership and Commitment

Explanation of the Clause or Suggested Implementation Actions

Examples of Evidence to Implement in the Clause

5.2. Quality Policy

5.3. Roles, Responsibilities and Authorities in the Organization

**Explanation of the Clause or Suggested Implementation Actions** 

Conclusions Clauses 4 and 5

#### Clause 6: Planning

6.1. Actions to Address Risks and Opportunities

**Explanation of the Clause or Suggested Implementation Actions** 

Examples of Evidence to Implement in the Clause

6.2. Quality Objectives and Planning to Achieve Them

Examples of Evidence to Implement in the Clause

Workshop: Deploying the Strategy

Workshop: Deploying the Strategy "SUPER PACKAGING"

6.3. Planning for Changes

**Explanation of the Clause or Suggested Implementation Actions** 

Examples of Evidence to Implement in the Clause

Conclusions Clause 6

#### Clause 7: Support

Clause 7: Support

Examples of Evidence to Implement in the Clause

Conclusions Clause 7

#### Clause 8: Operation

Analysis of Clauses Under the PDCA Cycle Approach

Examples of Evidence to Implement in the Clause

Workshop: Planning Processes and Resources

Examples of Evidence to Implement in the Clause

Design and Development

Design and Development Planning

Stages of Design and Development - Example

**Design and Development Controls** 

8.4 Control of Externally Provided Products and Services

Examples of Evidence to Implement in the Clause

8.5 Production & Service Provision

Examples of Evidence to Implement in the Clause

8.6. Release of Products and Services





Examples of Evidence to Implement in the Clause

Conclusions Clause 8

#### Clause 9: Performance Evaluation

9.1 Monitoring, Measurement, Analysis and Evaluation

Examples of Evidence to Implement in the Clause

Clause 9 Conclusions

#### Clause 10: Improvement

10. Improvement

Examples of Evidence to Implement in the Clause

Clause 10. Conclusions

#### Phase 2. Design and Implementation of a QMS

Design and Implementation of a QMS

Workshop: Develop Diagnosis and Implementation Plan

#### Phase 3. QMS Risk Management

Why Perform Risk Management?

**Risk Management Process** 

Risk Management

**Risk Identification Steps** 

1. Identify Risks

Source of Risks

1. Identify Risks

Workshop: Identifying Risks

2. Analyze and Assess Risk

3. Risk Treatment

Workshop: Risk Assessment

#### Phase 4. Internal Audits with Emphasis on Lead Auditor Competencies

ISO 19011:2018

Structure of ISO 19011:2018

ISO 19011:2018 - Scope

**Audit** 

Types of Audit

**Audit Criteria** 

Audit Evidence

**Audit Results** 

Conclusions of the Audit

**Audit Client** 

Audited

**Auditor** 

**Audit Team** 

**Technical Expert** 

Observer

Guide

**Audit Program** 

**Audit Scope** 

Audit Plan





Conformity

Non-Conformity

**Audit Tests** 

**Audit Methods** 

Clause 4: Principles of Auditing

Clause 5: Management of an Audit Program

Clause 5: Audit Program

Clause 6: Conducting an Audit

**Audit Activities** 

Caluse 7: Competence and Evaluation of Auditors

Methods for Evaluating Auditors

Clause 7: Personal Attributes

Clause 7: Generic Knowledge and Skills

**Establishment of Audit Program Objectives** 

Identification and Evaluation of Risks and Opportunities of the Audit Program

**Establishing the Audit Program** 

Competence of the Individual(s) Managing the Audit Program

Establishing the Scope of the Audit Program

**Determining the Audit Program Resources** 

Implementation of the Audit Program

Definition of Objectives, Scope and Criteria for an Individual Audit

Selection and Determination of Audit Methods

**Selection of Audit Team Members** 

Assignment of Responsibilities to the Audit Team Leader for an Individual Audit

Management of Audit Program Results

Manage and Keep Audit Program Records

Review and Improvement of the Audit Program

Establish Contact with the Auditee

Audit Viability Determination

Review of Documented Information

**Audit Planning** 

Assignment of Tasks to the Audit Team

Roles and Responsibilities of Guides and Observers

**Preparation of Working Papers** 

Possible Advantages of Checklists

**Using Checklists** 

**Opening Meeting** 

Review of Documentation in the Audit

Communication During the Audit

Methods for Collecting Information

The Interview

**Key Auditor Questions** 

Type of Questions

Running the Audit

**Conducting Interviews** 





Time Management

Managing Difficult Situations

**Audit Results** 

How We Write

What is a Finding?

Positive Findings: Strengths

Negative Findings: Opportunities for Improvement

**Negative Findings: Non-conformity** 

Recommendations for Writing Non-conformities

#### **Prepare Audit Conclusions**

**Audit Conclusions** 

**Audit Report** 

**Closing Meeting** 

Preparation and Distribution of the Audit Report

Performing Audit Follow-Up

Follow-up Audits

#### **Auditor Skills and Workshops**

Workshop: Audit Planning - Case Study "Super Packaging"

Example: Audit Plan

Workshop: Audit Planning - SUPER PACKAGING - Case Study

Interview Planning - Types of Questions

Audit Checklist Checklist Example

**Annexes** 

